



# Aprovecho Research Center

## Advanced Studies in Appropriate Technology

76132 Blue Mountain School Road, PO Box 1175  
Cottage Grove, Oregon, 97424 - USA

(541) 767-0287  
www.aprovecho.org

The following results are from 30 minute water boiling tests performed at the TLUD Summit, end of January 2019, at the Aprovecho Research Center laboratory. The data are not statistically significant. Therefore, conclusions drawn from the numbers are likely to be invalid. When performed carefully, a minimum of five repetitions are needed to create confidence.

	Championdum mit1	Champion 4 inch	Championstick wood	ChampionPrim eAirControl	championforce dair2	championforce dair3	Marco	Marco4
Stove type/model	Doug Fir Pellets	Doug Fir Pellets	Doug Fir Sticks	df pel	df pel	df pel	Doug Fir Sticks	Doug Fir Sticks
Fuel species	1/29/18	1/29/18	1/29/18	1.30.19	1.31.19	1.31.19	1/29/18	1/30/18
Date								
<b>ISO Performance Metrics</b>	<b>Value</b>	<b>Value</b>	<b>Value</b>	<b>Value</b>	<b>Value</b>	<b>Value</b>	<b>Value</b>	<b>Value</b>
Thermal Efficiency Without Char	22.7%	25.5%	21.0%	25.0%	25.4%	30.1%	10.7%	10.2%
CO per Energy Delivered to Cooking Pot	4.01	1.43	7.06	6.29	2.54	1.53	13.82	23.44
PM per Energy Delivered to Cooking Pot	284.2	189.8	473.6	301.5	142.6	140.5	1203.4	1601.4
<b>ISO Tiers</b>	<b>Tier</b>	<b>Tier</b>	<b>Tier</b>	<b>Tier</b>	<b>Tier</b>	<b>Tier</b>	<b>Tier</b>	<b>Tier</b>
Thermal Efficiency Without Char	2.2	2.5	2.0	2.5	2.5	3.0	1.0	1.0
CO per Energy Delivered to Cooking Pot	4.2	5.0	3.0	3.3	5.0	5.0	1.6	0.7
PM per Energy Delivered to Cooking Pot	2.7	3.1	2.0	2.6	3.4	3.4	0.8	0.6
<b>Basic Operation</b>	<b>units</b>							
COLD START- HIGH POWER								
Time to boil Pot # 1	min	No Boil	No Boil	29	24	12	14	No Boil
Temp-Corrected Time to Boil	min			25.8	23.2	10.2	11.8	
Test duration	min	30	30	30	30	30	30	31
Firepower	watts	4,669	2,893	5,833	5,906	11,333	7,781	8,435
Average Cooking Power	kW	1,054	735	1,206	1,473	2,871	2,335	892
Char mass productivity	%	23%	28%	24%	28%	22%	27%	9%
<b>Energy Consumption</b>								
Net Calorific Value (dry)	kJ/kg	18,512	18,512	19,314	18,512	18,512	18,512	19,314
Moisture Content	%	3%	3%	10%	3%	3%	3%	10%
Effective Calorific Value (as received)	kJ/kg	17,883	17,883	17,138	17,883	17,883	17,883	17,138
COLD START- HIGH POWER								
Energy Consumed w/o char	kJ/min	8,369	5,186	10,352	10,587	20,315	13,949	14,970
Energy Consumption Rate	kJ/min	279	173	345	353	677	465	499
Energy Delivered to the Cooking Pot	kJ	1,897	1,323	2,170	2,651	5,167	4,204	1,606
Char energy productivity	%	41%	50%	43%	50%	40%	47%	17%
<b>Emissions Rate</b>								
COLD START- HIGH POWER		(cold start)	(cold start)	(cold start)	(cold start)	(cold start)	(cold start)	(cold start)
CO	gr/min	0.3	0.1	0.5	0.6	0.4	0.7	0.2
CO2	gr/min	15	17	26	31	78	47	37
PM2.5	mg/min	18.0	8.4	34.3	26.6	24.6	19.7	64.4
appx BC mg	mg/min							
<b>PM2.5 Quality Control</b>								
COLD START- HIGH POWER								
Mass Scattering Cross Section	m2/g	1.32	1.63	1.38	1.24	2.95	1.80	7.21
Net Filter Weight	g	0.00111	0.00051	0.00211	0.00162	0.00149	0.00244	0.00421

*Not statistically significant.*

	Kirk	kirksummit4	kirksummit5	kirksummit6	FAB	fabturndown	FABsuperpot	normsummit1
Stove type/model	Doug Fir Pellets	df pel	df pel	df pel	Doug Fir Pellets	Doug Fir pel	df pel	df chips
Fuel species	1/29/18	1.30.19	1.30.19	1.31.19	1/29/18	1.31.19	1.31.19	1.30.19
Date								
<b>ISO Performance Metrics</b>	<b>Value</b>	<b>Value</b>	<b>Value</b>	<b>Value</b>	<b>Value</b>	<b>Value</b>	<b>Value</b>	<b>Value</b>
Thermal Efficiency Without Char	22.4%	37.0%	34.7%	34.4%	42.1%	46.5%	54.2%	20.6%
CO per Energy Delivered to Cooking Pot	0.51	1.03	0.98	0.79	0.21	0.25	0.04	21.82
PM per Energy Delivered to Cooking Pot	75.3	94.6	62.2	79.4	23.3	95.3	6.8	1539.4
<b>ISO Tiers</b>	<b>Tier</b>	<b>Tier</b>	<b>Tier</b>	<b>Tier</b>	<b>Tier</b>	<b>Tier</b>	<b>Tier</b>	<b>Tier</b>
Thermal Efficiency Without Char	2.2	3.6	3.4	3.4	4.2	4.6	5.0	2.0
CO per Energy Delivered to Cooking Pot	5.0	5.0	5.0	5.0	5.0	5.0	5.0	0.8
PM per Energy Delivered to Cooking Pot	3.9	3.7	3.9	3.8	4.6	3.7	4.9	0.6
<b>Basic Operation</b>	<b>units</b>							
COLD START- HIGH POWER								
Time to boil Pot # 1	min	29	19	24	21	18	19	17
Temp-Corrected Time to Boil	min	24.2	15.8	20.1	17.7	14.9	16.8	14.2
Test duration	min	30	30	30	30	30	30	48
Firepower	watts	6,744	5,946	3,846	5,227	4,749	3,392	3,841
Average Cooking Power	kW	1,504	2,189	1,333	1,790	1,991	1,571	2,072
Char mass productivity	%	20%	24%	29%	27%	22%	26%	25%
<b>Energy Consumption</b>								
Net Calorific Value (dry)	kJ/kg	18,512	18,512	18,512	18,512	18,512	18,512	19,314
Moisture Content	%	3%	3%	3%	3%	3%	3%	15%
Effective Calorific Value (as received)	kJ/kg	17,883	17,883	18,512	17,883	17,883	17,883	16,050
COLD START- HIGH POWER								
Energy Consumed w/o char	kJ/min	12,089	10,658	6,923	9,371	8,512	6,080	6,885
Energy Consumption Rate	kJ/min	403	355	231	312	284	203	230
Energy Delivered to the Cooking Pot	kJ	2,706	3,940	2,399	3,223	3,583	2,827	3,730
Char energy productivity	%	36%	43%	50%	48%	40%	47%	44%
<b>Emissions Rate</b>								
COLD START- HIGH POWER		(cold start)	(cold start)	(cold start)	(cold start)	(cold start)	(cold start)	(cold start)
CO	gr/min	0.0	0.1	0.1	0.1	0.0	0.0	3.8
CO2	gr/min	31	35	21	29	30	18	26
PM2.5	mg/min	6.8	12.4	5.0	8.5	2.8	9.0	0.8
appx BC mg	mg/min							
<b>PM2.5 Quality Control</b>								
COLD START- HIGH POWER								
Mass Scattering Cross Section	m2/g	1.04	1.20	-0.12	0.58	0.90	0.90	11.81
Net Filter Weight	g	0.00042	0.00076	0.00030	0.00053	0.00017	0.00008	0.02631

*Not statistically significant.*